TECHNICAL DATA SHEET





SAFETY TECHNICAL SPECIFICATIONS

Description	Measurement Unit	Requirement	Test Result
TOE CAP: Impact resistance	mm	≥ 14	-
TOE CAP: Compression resistance	mm	≥ 14	-
ANTI-PUNCTURE PLATE: Penetration resistance	Ν	≥ 1.100	-
FOOTWEAR: Antistatic properties (in wet condition)	MΩ	≥ 0,1	27,2
FOOTWEAR: Antistatic properties (in dry condition)	MΩ	≤ 1.000	368
UPPER: Water vapour permeability	mg/cm2*h	≥ 0,8	0,9
UPPER: Water vapour coefficient	mg/cm2	≥ 15	15,1
UPPER: Water penetration after 60 min	g	≤ 0,2	0
UPPER: Water absorption after 60 min	%	≤ 30	2,6
INTERNAL LINING: Water vapour permeability	mg/(cm2*h)	≥ 2,0	130.9
INTERNAL LINING: Water vapour coefficient	mg/cm2	≥ 20	1045.10
OUTSOLE: Abrasion resistance	mm3	≤ 150	43
OUTSOLE: Energy absorption of seat region (E)	J	≥ 20	29
OUTSOLE: Flexural resistance	mm	≤ 4	0
OUTSOLE: Interlayer bond strength	N/mm	> 4	4

SOLE DESIGN AND PERFORMANCE



TRACTION STABILITY GRIP BRAKING SELF-CLEANING LADDER GRIP

OUTSOLE: Intenayer bond strength	N/MM	24	4	
OUTSOLE: Resistance to fuel oil (FO)	%	≤ 12	4,3	

ADDITIONAL FEATURES

Test	Measurement Unit	Requirement	Results
Electrical resistance for ESD footwear	mA	≤ 1,00	-
Resistance to hot contact (HRO)	-	autsoles shall not melt and develop any cracks when bent	-
Cold insulation of outsole complex (CI) 30min/-17°C (temperature decrease on the upper surface of the insock)	°C	≤ 10	-
Heat insulation of outsole complex (HI) 30min/150°C	°C	≤ 22	-
Water resistance (WR)	cm2	after 80 min.	-
Electric hazard resistance (EH) 18kV / 60 Hz	MΩ	≤ 100	-



INDUSTRIES



STORAGE, CARE AND MAINTENANCE

•PANDA SAFETY footwear should be stored in original packaging, storage temperature should not exceed 35°C, humidity should be less than 80% and without the influence of direct sunlight.

• Sandals, shoes and boots should be cleaned after each use; dry off the shoes, not in proximity to or in direct contact with stoves or other sources of heat.

• Carry out the periodic treatment of the uppers with suitable products containing wax, grease, silicone, etc.

• Avoid contact with aggressive chemicals and extreme temperatures.

• Verify the good state before each use.

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